



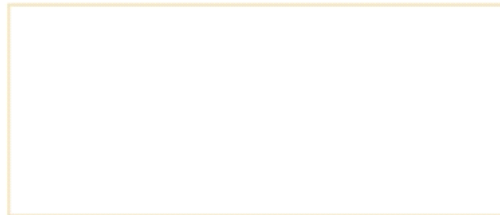
CH Series Specifications :

Model	Unit	CH-3	CH-5S	CH-5L	CH-6S	CH-6L	CH-6LL	CH-10S	CH-10L	CH-10LL	CH-12LL	CH-20S	CH-20L	CH-30L
Cut-off dia.	mm	Ø0.8-3	Ø2-5	Ø2-5	Ø3-6.35	Ø3-6.35	Ø3-6.35	Ø6-10	Ø6-10	Ø6-10	Ø8-12.7	Ø9.5-20	Ø9.5-20	Ø12-32
Max. cut-off length	mm	34	45	69	63	89	128	93	145	170	252	195	300	417
Blank shank length	mm	3-22	6-25.4	6-50.8	8-38	8-64	25-102	15-51	15-102	38-153	40-203	30-150	60-254	75-305
Main die dia.	mm	Ø25*34L	Ø34.5*45L	Ø34.5*65L	Ø38*55L	Ø38*75L	Ø38*110L	Ø65*120L	Ø65*120L	Ø65*168L	Ø88*223L	Ø148*285L	Ø148*285L	Ø245*400L
Cut-off die dia.	mm	Ø15*20L	Ø19*30L	Ø19*30L	Ø25*35L	Ø25*35L	Ø25*35L	Ø32*35L	Ø32*35L	Ø32*35L	Ø38*45L	Ø54*65L	Ø54*65L	Ø87*125L
Distance of main die & cut off die	mm	24	30	30	36	36	40	55	55	55	72	117	117	205
#1 Punch die size	mm	Ø22*45L	Ø31*62.5L	Ø31*62.5L	Ø35*77L	Ø35*77L	Ø35*77L	Ø40*98L	Ø40*98L	Ø40*98L	Ø58*120L	Ø73*170L	Ø73*170L	Ø97*265L
#2 Punch die size	mm	Ø18*38L	Ø25*52L	Ø25*52L	Ø35*67.5L	Ø35*67.5L	Ø35*67.5L	Ø40*113L	Ø40*113L	Ø40*113L	Ø58*116L	Ø73*170L	Ø73*170L	Ø107*253L
Distance of #1 & #2 punch	mm	24	30	30	41	41	41	46	46	46	66	85	85	127
Main slider stroke	mm	44	60	84	80	106	146	120	172	220	290	330	330	450
P. K. O. Stroke	mm	4	6.5	10	8	10	12	10	13	17	20	---	---	---
K. O. Stroke	mm	22	26	51	38	64	102	51	102	153	203	254	254	305
Main motor	kw	2.2	5.5	4	5.5	5.5	5.5	11	11	11	15	30	30	55
Max. output speed	pcs/min	300	250	200	200	160	110	120	100	70	50	45	35	28
Approx. weight	kgs	1,300	2,000	2,000	2,300	2,500	3,000	5,800	6,000	6,500	12,000	21,000	21,000	70,000
Max. forging force	kgs	10,000	20,000	20,000	25,000	25,000	25,000	40,000	40,000	40,000	70,000	250,000	250,000	400,000

Remarks: All specifications are subjected to change without prior notice and all machine delivered is as per contract terms.

Other Products:

- Multi-station bolt former (M2-25.4mm, 3-4 stations);
- Multi-station nut former (M6-20mm, 5 stations);
- Multi-station part former (M6-20mm, 5-6 stations);
- Two die two blow heading machine (M5-8mm);
- Thread rolling machine (M2-31.75mm);
- Cold forming toolings & thread rolling dies.



Application:

Cold forming or forging and thread rolling of all kinds of screws, bolts, nuts, rivets, standard or none standard metal parts used for buildings, steel structures, furniture, electric & electronic, machinery & instruments, automotive, motorcycle & rail train etc. industries.

Remarks: All the photos are for reference only & delivery are as per contract.

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